



Driefontein Masakhane Shaft

In-stope lights 05/07/2024



- Background
- Product information
- Installation layout & Design
- Implementation status
- Photos

Agenda

- Advantages & Disadvantages
- Precautions

Leading Practice Adoption

- Sibanye Stillwater Gold Division is on permanent blast-on mesh on all the shafts, except for the lower risk shafts which the implementation is on a Risk assessment base.
- The next step as per the leading practice were to roll out and implement the instope lights into all the working places.

, implemented implemented implemented implemented

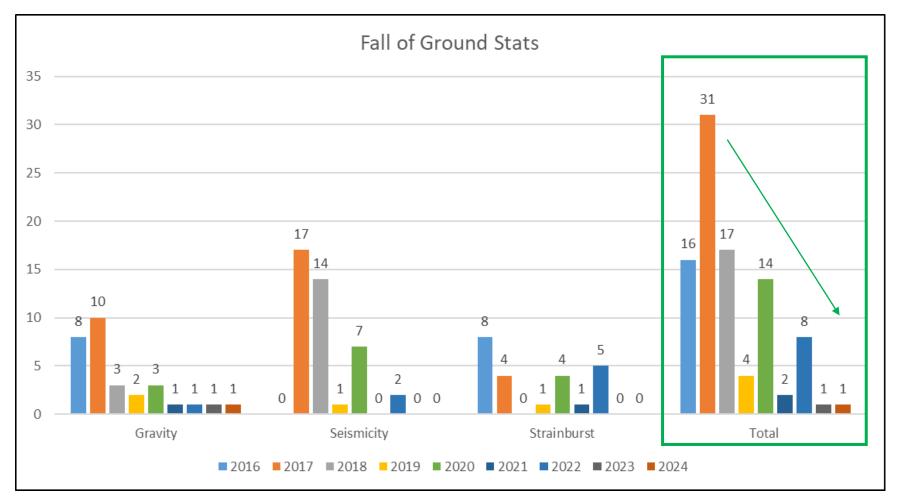




, implemented

FOG Statistics - Masakhane shaft





Instope Lights Quote



		16 Sable Cashan 7 082-775-	, Rustenbu	oongezigt Est rg, 0299	ate,		
QUOTE no: Attention:	XG200022A XG191223A Braamdustossis Moscula Notaung	mul	<u>Vendor n</u>	o: TRG0056			
RE: 49.95 meters >	19 December 2033 July 24 LED-36 volts x-Glo LED strips, power one end WITH 300watt co rour valued enquiry. Please see the following quote:	ntroller					
Code	Item	Unit	Quantity	Price/m (excl VAT)	Total price (excl VAT)		
24LED-36volts	24LED-36volts strips (power 1 end) max 49.95metres per roll	m	49.95	601.50	30,044.93		
300watt-36volts	300watt controller single outlet 36volts	69	1	2,698.27	2,698.27	1	
						1	
All items are made Mine to provide th	36volts - 5 years from delivery date 2 weeks from PO date 30 days (exchange rate fluctuations) to order and there will be no refunds on cancelled orders. eir own cable ties to attach the LED strips where needed. t to change when order quantities changes.	Total excl	se note contes fi	, we hav or PO >: neter .	32,743.20 e velume 50 baxes	Yw)	

R645 per meter

Instope Lights illumination systems



The High PF Constant Voltage Waterproof LED Power Supply for in-stope lighting to be installed by a qualified Electrician.



Dual Controller - LED Power Supply



Single Controller - LED Power Supply

Electrical connections – Winch starter and electrical boxes equipped with 36 Volts controller and connection plug.

Instope Lights illumination systems





Male Connection on Strip Lights

Female Connection with dust cover from Power Supply

49,95m per roll strip light

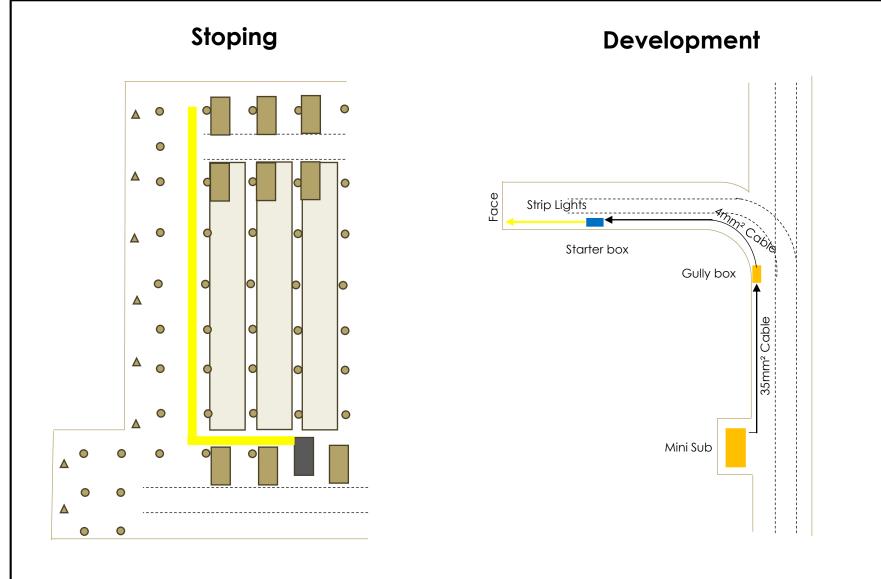
Intensity -≥ 5000 light spectrum created by 24 LED's / meter.



Product certification - An OEM certification from industry recognised institutions – SABS Approved, Manufactured According to ISO 9001:2008.

Installation Layout





Roll out action plan



	Working place	Raise (Distance level to Level)	Dip / Strike / faces gullies	Total		Working place	Raise (Distance level to Level)	Dip / Strike / faces gullies	Total
	CL32-19	192m	73m	265m		CL42-11	136m	351m	487m
	CL38-29	34m	21m	55m 186m 595m 274m		CL38-12	173m	153m	326m
Section 10	CL40-28	108m	78m		Section 11	CL42-13A	59m	55m	114m
	VC40-21	204m	391m			VC38-20	204m	240m	444m
			• • • • • • •			VC36-21	200m	48m	248m
						VC38-21	185m	328m	513m
	VC38-22	234m	40m			VC40-20	214m	349m	563m
						VC40-22A	175m	350m	525m
To	tal	772m	603m	1375m	Te	otal	1 34 6m	1874m	3220m
Total	Shaft		A total c	of 4595m of l	ights to b	e installed	92 rolls o	f lights)	

Roll out action plan



	Working place	Total	Number of Rolls	Costs		Working place	Total	Number of Rolls	Costs		
	CL32-19	265m	5,3	R170 926		CL42-11	487m	9,7	R314 115		
	CL38-29	55m	1,1	R35 475		CL38-12	326m	6,5	R210 270		
Section 10	CL40-28	186m	3,7	R119 970	Section 11	CL42-13A	114m	2,2	R73 530		
10	VC40-21	595m	11,9	R383 775		VC38-20	444m	8,8	R286 380		
						VC36-21	248m	4,9	R159 960		
	VC38-22	274m 5,4				VC38-21	513m	10,2	R330 885		
			R176 730		VC40-20	563m	11,2	R363 135			
				VC40-22A	525m	10,5	R338 625				
Total		1375m	27,4	R886 876	Total 3220m 64 R2 076 900						
Total	Shaft		A tot	al of 4595m of	f lights to b	e installed	(92 rolls o	of lights)			
Total	Shaft				R 2 96	3 775					

• Initially a huge additional cost but with a great benefit of minimizing accidents and stoppages.

Roll out action plan status



Development		Stoping						
	Working place	Lights installed & used		Working place	Lights installed & used		Working place	Lights installed & used
	CL32-20 RSE	No		CL32-19	Yes		CL42-11	Vee
	VC36-21 FWDW	Yes					CL42-11	Yes
	VC36-22 XCN	Yes		CL38-29 CL40-28 VC40-21 VC38-22		Section 11	CL38-12	No crew yet
Section 03	VC38-22 RSE	Yes	Section 10		Yes		CL42-13A	No crew yet
3echon 03	VC38-18 Tram Loop North	Yes	36010110		Yes		VC38-20	Yes
	VC38-18	Yes			Yes		VC36-21	Yes
	Tram Loop	103					VC38-21	Yes
	VC40-19 XCS	Yes						
	ACS				Yes		VC40-20	Yes
	VC38-25 RSE	No		VC30-22	163		VC40-22A	Yes
Total	6 / 8 working places = 75%		Total	6 / 6 working places = 100%		Total	5 / 5 working places = 100%	
Total Shaft	11 Working Places /11 Working Places = 100% (3 Working place not mining yet but planned) 6 Working Places / 8 Working Places = 75%							

Communications with all the key labour is very important.

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Financial Implication – Initial cost



Total Cost for the light roll out on Masakhane shaft: R2 963 775

- Number of raise lines 13
- Number of crews 24
- Average cost per working place: R2 963 775 /13 = R227 982
- Average cost per crew: R2 963 775 /24 = R123 490

Current Financial Implication – Initial cost



Project Number C.D23109 D1 In stop	Project Name	SIB SIB Project Class INV T E.T Legal Require SIB	Actual Prior Years Actuals YTD Commitments Board Plan Re-Plan Jan Feb Mar Apr Years V 2015 2024 Total 2024 Total Forecast Forecast Forecast Forecast 2024 <
Month	Month Cost		Comments
Jan '24	R556 634	17	
Feb '24	R1 906 828	60	
Total	R2,463 462	76	(Stoping – Installed from the closest face winch position & Dev – Cable pulled in from the closest mini sub towards the gully box & starter box)
Month	Cost	Enclosures	Comments
April '24	R876 358	76	
Total	R876 358	76	
	YTD Costs		Lights, Power supply and Enclosures

Training on Surface





Mock Up Photos





Stoping Photos



Photos taken on the 19-04-2024 and 22-04-2024



Photos taken on the 10-05-2024



Stoping Tway Photos





Development Photos





VC38-18 Tram loop North

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Development Photos





VC40-19 XCS

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- Increase visibility of moving machinery.
- Increase identification of sub-standards.
- Improve identification of deterioration of ground conditions.
- Improve drilling and blasting accuracy.
- Improve housekeeping.
- Reduce fatigue.
- Improve concentration of the workers in the work place.
- Construction safe, robust, durable, easy to install, easy to remove / replace, dust repellent and water resistant.



- × Costs R645 p/m
- × Time consuming as lights must be installed and removed as face advances.

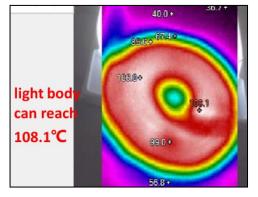
Special precautions and Prohibitions



- When the LED strips are connected to the straining wire with cable ties, ensure the cable ties are not pulled too tight as this will damage the light string.
- When the strip lights are illuminated, please ensure it is not rolled up in a roll for longer than 10 minutes, otherwise the heat in the middle of the roll will damage the PVC.
- No person is allowed to tamper or damage installed string lights.
- 220V connections may only be done by a qualified Electrician / Service Man.









Questions ???